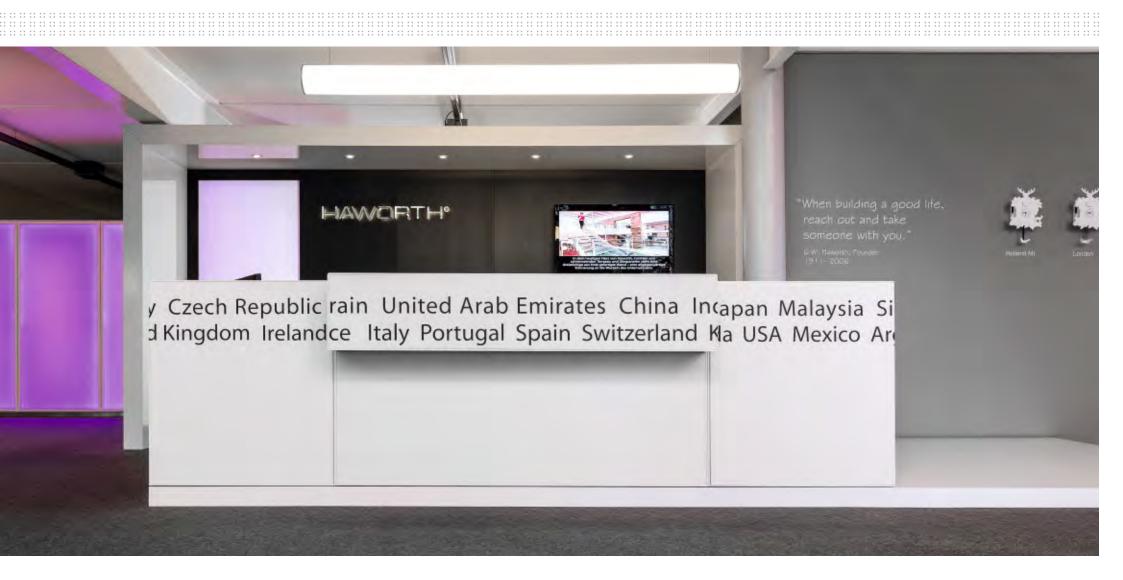


Overview





THE OFFICE AS A LIVING AREA: IN THE NEW ECONOMY THE SUCCESS OF YOUR COMPANY DEPENDS PRIMARILY ON AN EFFICIENT FLOW OF

INFORMATION

The way in which people communicate with one another is very critical for working together creatively. The working world of the office becomes a living area whose quality determines the success of the entire company.

Office work takes place at new locations and is not longer tied to fixed organisation forms. Offices are becoming temporary, fractal and mobile, non-territorial and even virtual. But the office still remains a place of orientation, identification and motivation. However, intelligent and flexible office concepts are not simply available "off the shelf." Depending on the company and corporate area, the working and process requirements for the office as a living area vary.

An international research team from Haworth therefore concentrates on spatial and product concepts that are timeless, unaffected by the future, cost-saving and easy to modify. We call this holistic approach Organic Workspace.

ORGANIC WORKSPACE STANDS FOR THE ABILITY

... to structure office worlds in a flexible, motivating and sustainable way that can be adapted quickly and easily at any time to meet the new requirements of organisations. Haworth develops concepts that are based on global knowledge, many years of experience and a uniform design approach. An understanding of design that offers product solutions that can be integrated and by which the change processes within the working and office world can be implemented more easily and quickly. For that reason we understand Organic Workspace to also be a continuous and dynamic process that requires innovative, integrable, adaptable and sustainable solutions that will also be convincing tomorrow. Haworth offers overall and complete solutions from one source: From high-quality furniture for management to communication solutions with a high level of technological benefit and modular space divider systems for creative and architectural interior design.





Management & Office Systems	Accessories	Seating	Lounges · waiting areas · middle zone areas
10 Audience Executive 12 a_con 14 Essence.2 16 Kiron 20 Epure 22 Hexagon 24 T_up 26 Tibas 28 TC600USD	32 Brazo 33 LIM 34 Eddy 35 Maria 36 CalmSpace	40 s_con 42 Comforto 99 44 Comforto 89 45 Comforto 88 46 Comforto 62 47 Comforto 59 48 Comforto 39 50 Comforto 29 52 Comforto 1	56 LTB 58 MeetYou 60 q_bic 62 m_sit 64 Hello

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10 | 11

The Audience Executive range delivers a modern take on executive furniture. The design is anchored in a contemporary style without sacrificing the functionality of technological integration. The executive table is a tribute to the traditional standalone desk with two pedestals. The hanging storage units conceal a projector, permitting impromptu or confidential meetings from the comfort of your office.





Audience Executive | Management & Office Systems







Management & Office Systeme | Audience Executive

Design: Albert Holz

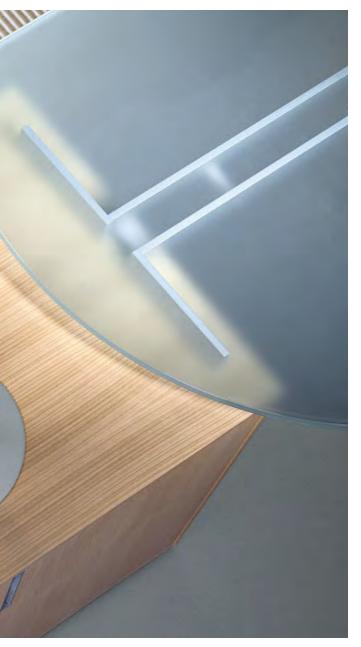
Product details:Desk, pedestal, sideboard

Areas of application: Management, meetings



The executive a_con desk merges elegance with intelligence, presenting a distinguished table with excellent cable management and integrated technology. You can furnish your whole executive office with a_con. The full range features: a circular side table; a standalone lectern and storage space including drawer units that can act as a table leg (load bearing pedestals), sideboards, shelves and cupboards.

a_con | Management & Office Systems











Essence.2 is a managerial range, creating a professional atmosphere without distraction. The combination of real wood veneer and polished aluminium integrates classical design features with a modern and homely feel. The range consists of management desks and conference tables, easily supplemented with matching storage cabinets.



Essence.2 | Management & Office Systems







Management & Office Systems | Essence.2

Design: Haworth Design Studio

Product details:

Desk, meeting table, pedestal, sideboard, cupboard, shelving, cabinet

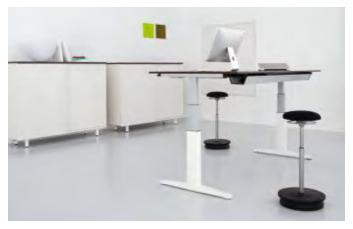
Areas of application: Management, meetings, storage areas

The simple design is equally capable of creating a single workstation, a team bench or a conference solution, and integrates as easily into tranquil managerial settings as busy offices. The Kiron desk offers a choice of leg styles and is available in fixed height or with either manual or motor driven height adjustment. The range includes accessories and personal storage solutions.



Kiron | Management & Office Systems









Kiron | Management & Office Systems







Management & Office Systems | Kiron

Design: Andreas Struppler, Haworth Design Studio

Product details:

Desk (motor driven or manual high adjustable), meeting table, pedestal, sideboard, cupboard, cabinet, leg styles: A-leg, Linear-leg or T-leg Areas of application:
Management, individual workstations, team workstations,
bench workstations, call centres,
meetings, meetings, conferences

20 | 21

Epure range adapts to change in an easy flexible and sustainable way. The universal Diabolo milled head offers tool-less assembly. The structural worktop removes the need for excessive supporting framework while shared legs reduce the number of components and increase the available space under the desk. The range offers a variety of workstations, team benches, meeting and managerial solutions.





Epure | Management & Office Systems







stations, team workstations, bench

workstations, meeting tables

www.haworth-europe.com

storage

The Hexagon desk system takes advantage of the sturdy six-sided shape to produce a flexible, adaptable and surprisingly affordable product. The broad choice of legs and accessories, including modesty panels; organisational screens; acoustic solutions and CPU holders, enables you to completely style this product to your office space and your workplace needs.



Hexagon | Management & Office Systems









Management & Office Systems | Hexagon

Design: Wolfgang Blume B-Plan, Günter Hartmann h&h product design, Haworth Design Studio

Product details:

Desk, meeting table, leg styles: round frame, A-leg,

spider leg, C-frame with electric motor driven height adjustment

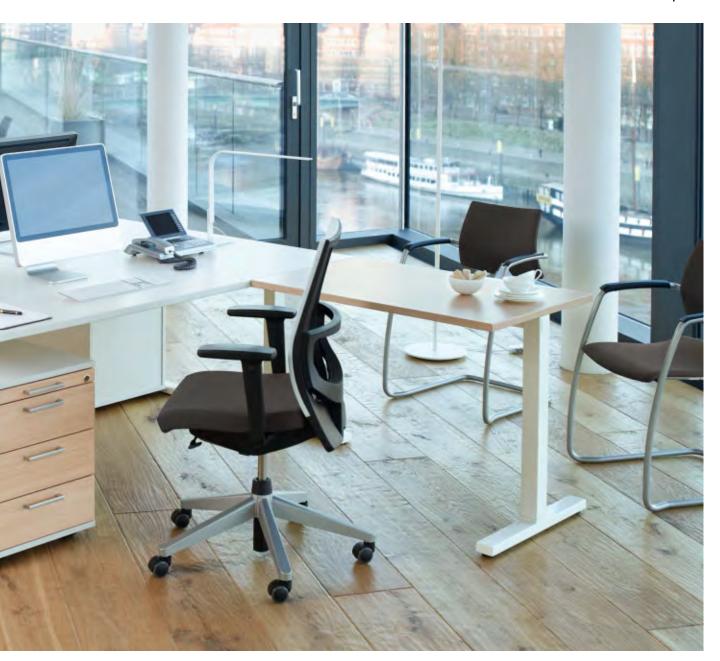
Areas of application:

Management, individual workstations, team workstations, meetings





T_up | Management & Office Systems



T_up is a comprehensive and cost-effective desk system designed for easy assembly into numerous configurations. Its storage options transform a simple desk into an efficient and integrated workspace. The central beam design allows for a variety of legs, including height adjustable options, meaning T_up can scale from a single desk to a workstation bench or even meeting tables.



Management & Office Systems | T_up

Design: Haworth Design Studio

Product details:

Desk, meeting table, leg styles: T-leg, bench-leg Areas of application:
Management, individual workstations, team workstations, bench workstations, call centres, meetings, meetings

The Tibas desk system benefits from a clear design which allows integration into a wide range of office environments. It can easily be combined with other Haworth products to create the complete workstation. The desk top appears to float gently over the frame, and with extended solutions it is possible to share a single leg for two tops, saving space and cost. These solutions are ideal for long meeting and conference tables.





Tibas | Management & Office Systems







Management & Office Systems | **Tibas**

Design: Haworth Design Studio Product details:

Desk, bench, meeting table

Areas of application: Management, individual workstations, team workstations, meetings

No sitting position is "the right one" in the long term, only a constant change of posture and position can provide relaxation and promote good circulation of the blood. For these reasons occupational physicians recommend sit/stand workstations.

Requiring only a slightly greater investment than a workstation with a fixed or adjustable working height, with the TC600 the desk area can optimize various activities and the size of the person involved by pressing a button. The TC600USD also has special advantages when setting up Desk Sharing workstations. All that is needed is to press a button and the working area is adjusted to suit changing users.



TC600USD | Management & Office Systems









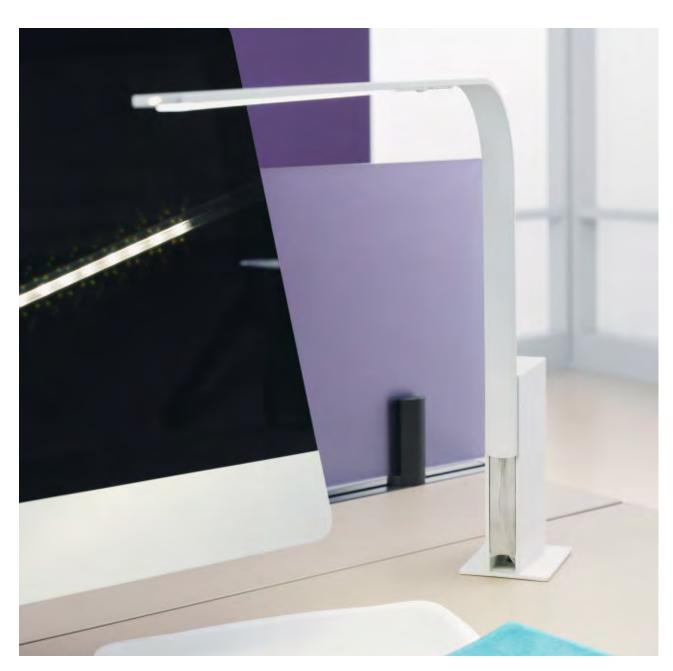


ATTRACTIVE TOOLS ENSURE CREATIVE HOURS AT THE WORKSTATION

The Brazo light is an award winning LED desk lamp. It is the first task light to offer focus control, making it ideal for use near computer monitors, and its aluminium body makes a stylish and modern statement.







Brazo | LIM | Accessories

LIM is a multi-purpose LED light that has a refined, elegant profile, simple and slim, crafted from light aluminium. The light has a magnetic platform or a pivot platform that enables easy adjustment and 180° rotation.



inclination angle can be adjusted and folded up. A bag holder on both tables is another way of ensuring tidiness.



Accessories | **Eddy**

Design: Johannes Torpe

Product details: Mobile desk Areas of application: Individual workstations, team workstations, meetings, training, communication zones, foyers, lounges, middle zones



Eddy & Maria | Accessories







Accessories | Maria

Design: Johannes Torpe

Product details: Mobile desk Areas of application: Individual workstations, team workstations, meetings, training, communication zones, foyers, lounges, middle zones

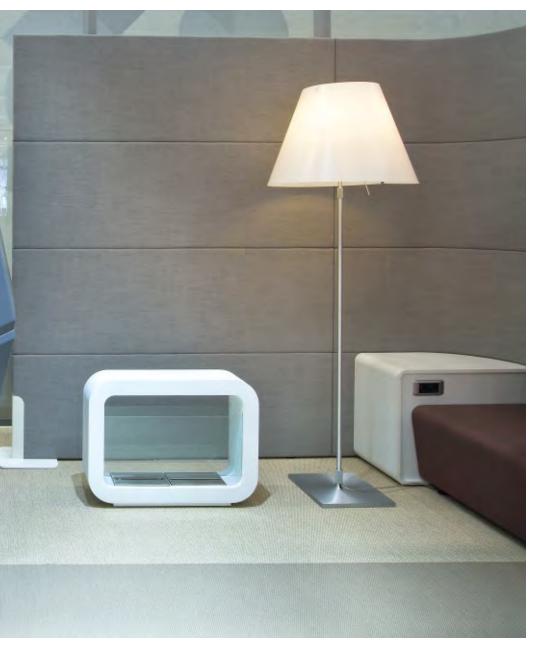
The more intensively we work, the more important it is to have zones that provide an opportunity to withdraw for relaxation and regeneration. Haworth has developed together with the designer Marie Virginie Berbet the "CalmSpace," a rest capsule that can be set up quickly and used at once in the office. The person who is seeking a rest steps through the curtain that has an acoustic blocking effect and lies down on a fabric-covered mattress. The user can select the duration for a power nap - from 10 to 20 minutes - with a preset sound and light cycle that will help him or her to go to sleep and wake up easily. The CalmSpace allows individual persons to revitalise themselves, to relax, and to recharge their batteries. The power nap improves the sense of well-being and increases productivity at work.







CalmSpace | Accessories









Haworth's executive Comforto 90 chair was designed to meet the highest standards of aesthetics and functionality. The chair is available in three versions with different backrest heights. Each model is equipped with a synchronised seat and backrest adjustment as standard, lockable in 4 positions, supporting every user's move.



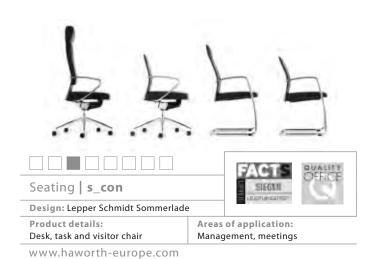


s_con | Seating















Comforto 99 | Seating

Comforto 99 was developed by ITO-Design and the Haworth team and has been considered to be a trendsetter since its inception. The combination of open, transparent optics, an unmistakable unique silhouette, and innovative, ergonomic features makes Comforto 99 a coherent, functional, aesthetic gem. The Comforto 99 product family offers appropriate solutions for every range of applications and signalises a dynamic, design-oriented corporate attitude.





Seating | Comforto 99

Design: Ito Design, Haworth Design Studio

Product details:Desk, task and visitor chair

Areas of application: Individual workstations, team workstations, discussions, conferences

reddot design award winner 2002

The Comforto 89 (Zody) office chair offers all the functionality you could need: adjustable asymmetric lumbar support, pelvic support, an ergonomic seat and 4D armrests. As standard, the chair is available with a mesh back or in an upholstered version. The consistency of design across the Comforto 89 range allows furnishing of any environment, for any purpose.



Seating | Comforto 89

Design: Ito Design, Haworth Design Studio

Product details:
Desk, task and visitor chair

Areas of application: Individual workstations, team workstations, meetings, conferences





Comforto 89 & 88 | Seating

Haworth's Comforto 88 office chair displays its supportive spine externally. The honest design puts the ergonomic features on show, demonstrating how the chair supports its user. The office chair offers an impressive range of features including the 3-point synchronous control mechanism, 4D armrests, forward tilt and lumbar adjustment.



Individual workstations, team workstations, meetings, conferences

www.haworth-europe.com

Desk, task and visitor chair

The Comforto 62 (Very) chair offers universal appeal, application versatility, responsible sustainability, and a broad scope of aesthetic colours and innovative options. Its patented lumbar system with asymmetrical control and supportive mesh combined with the fully functional 4D arms offer users an ideal ergonomic solution to enhance their sense of comfort and well-being.





Seating | Comforto 62

Design: Haworth Design Studio

Product details:
Desk, task and visitor chair

Areas of application: Individual workstations, team workstations, meetings, conferences







Comforto 62 & 59 | Seating

Comforto 59 incorporates essential functionality into a sleek, clear design. Haworth's in house development of an automatic weight adjustment system offers optimum support without manual adjustment. Comforto 59 meets the standards of Design for the Environment, up to 95% recyclable, and the optional E-leather finish offers environmentally responsible style.



Seating | Comforto 59

Design: Simon Desanta, Haworth Design Studio

Product details:
Desk, task and visitor chair

Areas of application: Individual workstations, team workstations, meetings, conferences



Comforto 39 | Seating





The Comforto 39 chair is a perfect combination of Italian design and sophisticated technology. It offers ergonomic efficiency and individual adjustability across the whole range. The Comforto 39 swivel chair is available with T-armrests as standard, though you can choose to upgrade to 3D armrests, or even choose a seat with none.



50 | 51

The Comforto 29 is completely designed around ergonomic principles and sets a clear yardstick in its price class. The synchronisation mechanism with automatic weight regulation is part of the Haworth concept of ergonomically supporting low-budget customers as well throughout all the target groups.

The Comforto 29 offers well thought out ergonomic solutions for use as a visitor chair or discussion chair as well for rows of seats. The Comforto 29 is available and highly recommended for use as a four-legged chair on sliders or rollers and also as a cantilever chair.



Comforto 29 | Seating





Individual workstations, team work-

stations, call centres, meetings,

auditoriums

4-leg: stackable up to 10 chairs

www.haworth-europe.com

Desk, task, visitor and institutional

chair for offi ces, conference or

seminar rooms and auditoriums,

sled based: stackable up to 5 chairs,

Comforto 1 provides an alternative to standing or sitting. The stool is ideal for use with height adjustable desks. The viscoelastic Tempur foam base allows users to tilt the seat to suit their posture and bounces back into the upright position when not in use. This freedom of movement supports circulation, metabolism and reduces tension.



Comforto 1 | Seating









Seating | Comforto 1

Design: Haworth Design Studio

Product details: High adjustable stool

Areas of application:
Workstations that are adjustable for height, standup tables, meetings



Lounges · waiting areas · middle zone areas

OASES IN THE WORKING DAY FOR SHORT MEETINGS, CREATIVE WORKOR RELAXED BREAKS





LTB lounge furniture is versatile, stimulating and supports the evolution of working styles. It enables people to move away from sitting at a desk and continue working creatively. LTB is a modular range that can create solo relaxation or team collaboration zones. Integrated wiring ensures access to power and the reversible armrest means your lounge can easily be reconfigured.



LTB | Lounges · waiting areas · middle zone areas







Lounges · waiting areas · middle zone areas | LTB

Design: Catherine Le Téo & Thierry Blet

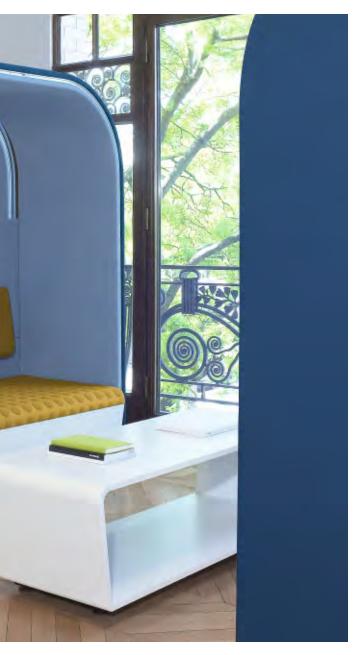
Product details: Bench (55 cm, 65 cm depth), sofa, stool, shelf, table Areas of application:
Communication zones, foyers,
lounges, middle zones, meeting areas

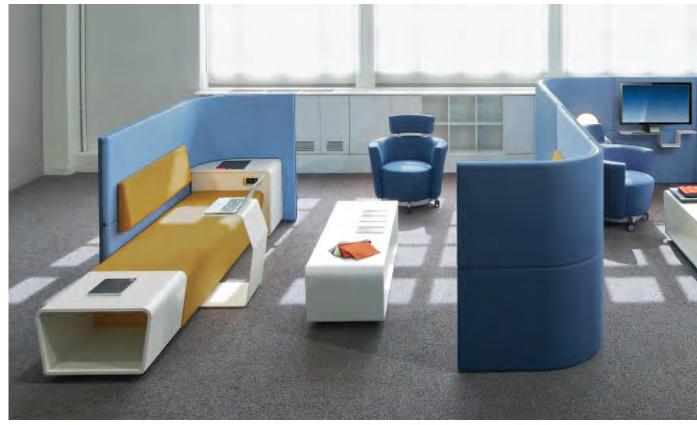






MeetYou | Lounges · waiting areas · middle zone areas



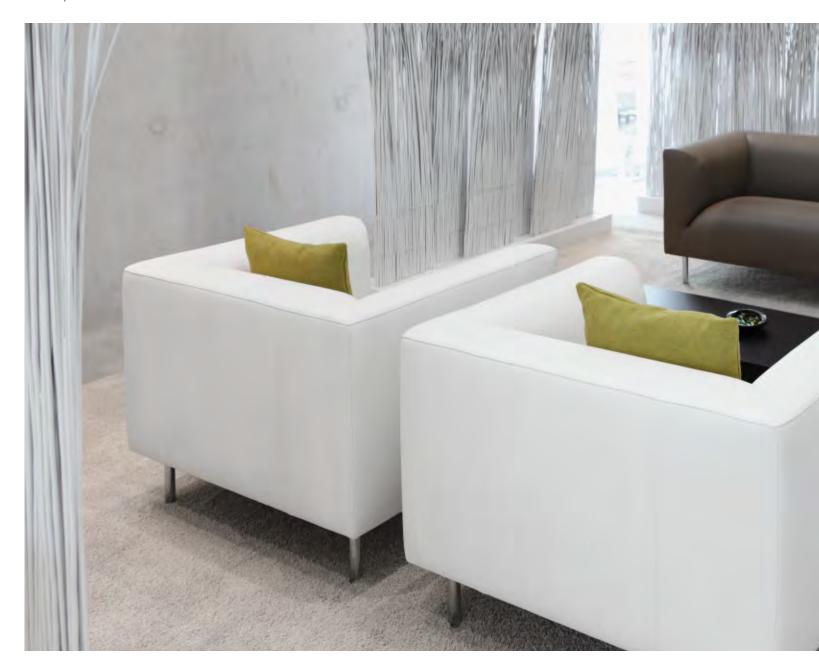


MeetYou is a modular screen system in an appealing design. It forms an adaptable system that supports collaborative discussions or solo work in comfort. The modular concept behind MeetYou means you can build both vertically and horizontally, creating different levels of privacy or informal intimacy.



Design: Michael Schmidt

Product details: Modular screen system Areas of application:
Communication zones, foyers,
lounges, middle zones, meeting areas



The q_bic range of lounge seats, benches and tables displays a classical modernistic design. The cubic shape and solid beech construction enfold and support you, as the sleek chrome metal legs emphasise the abundance of the fabric above. The q_bic lounge seats serve both as a comfortable chair and as an artistic sculpture.

q_bic | Lounges · waiting areas · middle zone areas









The prestigious m_sit lounge seating exhibits an external chrome frame that contrasts with the rest of the m_sit seat, accentuating colour, fabric and exuding class. Connecting tables can be used to create configurations of m_sit chairs to confer an air of formality into any space.





m_sit | Lounges · waiting areas · middle zone areas









Lounges · waiting areas · middle zone areas | **m_sit**



Design: Wolfgang C. R. Mezger

Product details: Lounge chair, sofa, table, connecting tables Areas of application:
Foyers, lounges, waiting areas, home office

Hello rolls into the most compact of spaces with the greatest of ease, offering flexibility and originality that is suitable for waiting lounges, reception areas, conference rooms or breakout zones. Hello's welcoming curves are available in mobile and static models, with an optional cup holder, writing table and under-seat storage shelf.





Hello | Lounges · waiting areas · middle zone areas







Lounges · waiting areas · middle zone areas | Hello

Design: Haworth Design Studio, Chesser Schacht Design

Product details: Lounge chair, sofa, stool Areas of application:
Foyers, lounges, waiting areas,
home office, meeting rooms, workshop areas



ORGANISING, ARCHIVING AND OPTIMISING FOR THIS AND THAT AND FOR TODAY AND TOMORROW



Vados offers a truly vast range of storage solutions. The design is based around elements with set widths and the standard height of an A4 file. Vados design aims to adapt to and blend into your workspace rather than force you to change.



Vados | Storage







Storage | Vados

Design: Haworth Design Studio

Product details:

Sideboard, pedestal, cupboard, shelving, cabinet

Areas of application: Workstation storage areas, zoning storage areas, room dividers, front and rear wall units and shelves and cabinets, acoustic solutions



In all places where open working worlds come together in communication-intensive zones the annoying level of background noise requires an acoustically satisfactory, flexible and economic solution. The Vados storage system provides acoustically-effective front and rear walls for all types of wall units and shelves and cabinets and door solutions. This means that effective and solid work in a motivating and performance-promoting acoustic climate is no longer tied to structural considerations but can be set up any time and place.

Vados Acoustic | Storage







Storage | Vados Acoustic

Design: Haworth Design Studio

Product details:

Acoustically-optimised storage areas

Areas of application:
Workstation and room division,
department zones, team work-stations, bench workstations,
call centres, meetings

Haworth has a wide range of mobile storage solutions in a variety of shapes and sizes, all designed to integrate with the rest of our product portfolio. The fundamental choice is between metal and melamine.



Mobile Storage | Storage







Storage | Mobile Storage

Design: Haworth Design Studio

Product details: Pedestal, storage cart Areas of application:

Individual workstations, team workstations, meeting rooms, workshop areas, meetings, conferences



Elegance and special attention to detail gives Hugo a modern touch, helping to turn your office into an attractive workplace. With Hugo, storage cabinets are no longer hidden; they become an essential element providing for efficient organisation.



Storage | **Hugo**

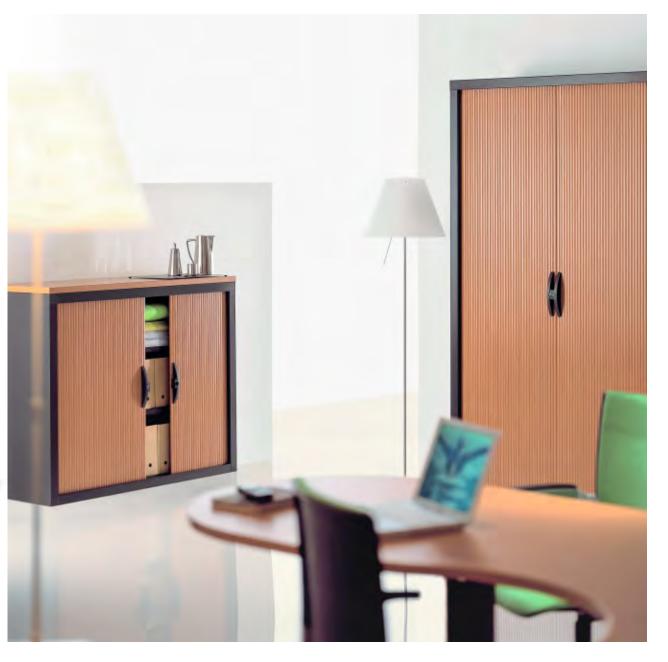
Design: Emmanuel Dietrich, Haworth Design Studio

Product details:

Sideboard, pedestal, cupboard, shelving, cabinet

Areas of application:

Individual workstations, team workstations, workshop areas



Hugo & Metal Pedestals | Storage





The Metal Pedestal PT range consists of mobile and load-bearing fixed height pedestals, available in various heights and depths. These personal storage drawer units are available in different models with different number of drawers. Depending on the model, the Metal Pedestal PT features a pencil tray, and features different shapes and thicknesses of top, matching the main Haworth desk ranges.



Individual workstations, team workstations, workshop areas

www.haworth-europe.com

Pedestals





a_con conference seamlessly integrates executive furniture and media technology while offering elegant and distinguished design: The a_con conference range consists of standard tables, both square and rectangular, but also includes tops with curved edges and even surfaces to create a completely circular arrangement. The diversity of configurations and elegant finishes ensures a solution to furnish any executive office or board room.







a_con conference | Conference · Seminar · Meeting







Conference · Seminar · Meeting | a_con conference

Design: Albert Holz

Product details:

Meeting and conference table, pedestal, media cart as a mobile projecting solution, sideboard can house a motor driven projector screen, lectern Areas of application:
Top management, meetings, conferences, integrable media and presentation technology

The Audience table is beautiful and elegant, offering excellent integration with modern technology. Create a single small meeting table for an executive office right up to a conference room for the entire board of directors. Audience boasts a wide range of finishes and shapes: rectangular, elliptical, boat, U-shaped, round and square.



Audience | Conference · Seminar · Meeting









Conference · Seminar · Meeting | Audience

Design: Albert Holz

Product details:

Meeting and conference table with media technology, pedestal, media cart, sideboard, cabinet, lectern Areas of application:
Meetings, conferences, integrable
media and presentation technology

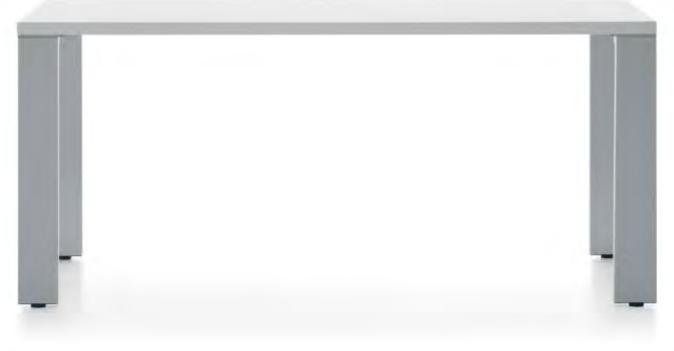
Planes is an "all room product" that allows you to create a new layout each day. Planes is designed to be quickly set up for training seminars, meetings or conferences then stored in minimal space when not in use. Many elements are available in either mobile or static versions and in a variety of sizes.



Planes | Conference · Seminar · Meeting









lectern, fl ip chart, whiteboard www.haworth-europe.com meetings, mobile workstations

Dialog represents the epitome of minimalism. The chair brings style and ergonomic luxury to your lounge, seminar or conference room. The sled base and elasticised rubber in the seat material makes for a soft, supple seat while the leather finishes for both the seat and the armrests exhibits a real sense of style.







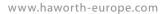
Conference · Seminar · Meeting | **Dialog**

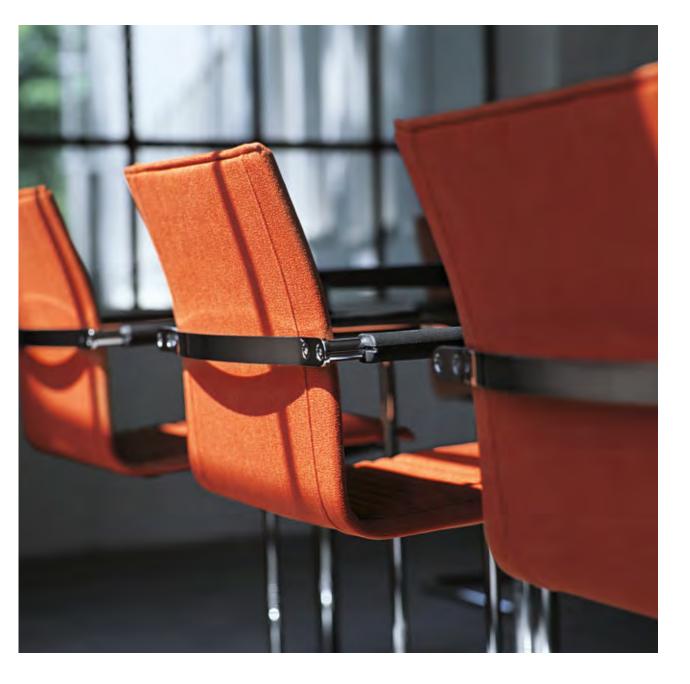
Design: Haworth Design Studio

Product details:

Conference, meeting, visitor chair

Areas of application:
Meetings, conferences, lobbies





Dialog | b_sit | Conference · Seminar · Meeting



The design of b_sit offers a new take on the sled based chair. Instead of a circular tube, the chair has a rectangular profile which, together with the upholstered seat, results in a prestigious and refined look, combining aesthetics and functionality. b_sit provides comfort in a harmonious and classic design.





Areas of application:

Meetings, conferences, lobbies

www.haworth-europe.com

Product details:

Visitor, conference chair



The Comforto 62 boasts simplicity and sustainability across four models. The s eats are moulded from high strength plastic with optional upholstered seat and back foam pads. A choice of vibrant colours create a bright environment while the perforated back promotes flexibility and torsion while allowing the user's back to breathe.





Comforto 62 | Conference · Seminar · Meeting







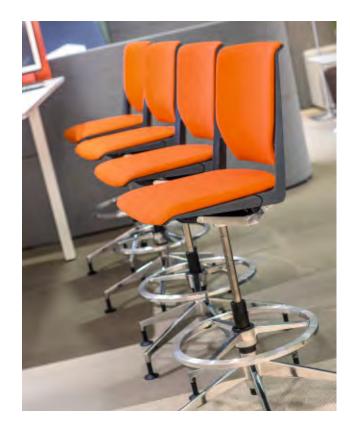
Conference · Seminar · Meeting | Comforto 62





Design: Simon Desanta, Haworth Design Studio

Product details: Multifunctional chair (ganging connector) Areas of application:
Meetings, conferences, break
zones, cafeterias, communication
areas



The increase in communication and project work also changes the form of working together. This can be done in a wide variety of ways. It is precisely during small talk in communication zones that many new ideas and solutions arise. The "bar stool" and also the "high stool" of the Comforto 62 series support both work and communication at high tables or project tables.





Comforto 62 | Conference · Seminar · Meeting







Conference · Seminar · Meeting | Comforto 62





Design: Simon Desanta, Haworth Design Studio

Product details:High discussion and conference chairs

Areas of application:
Meetings, conferences, break
zones, cafeterias, communication
areas



PROTECTION AND A PRIVATE SPHERE RIGHT THERE AND THEN FOR ALL TEAM PLAYERS AND DECISION MAKERS



The Universal Screen product range provides a single common panel solution to integrate across the range of Haworth's desk systems. The screens serve to limit both visual and acoustic disturbance for workbench users, and provide aesthetic consistency throughout the workplace.





Universal Screens | Wall systems · partition systems









Wall systems · partition systems | Universal Screens

Design: Haworth Design Studio

Product details:

Desk screens, material: fabrics, glass, maple milled laminate, patterned plexiglass Areas of application:
Workstation division, department
zones, team workstations,bench
workstations, call centres, meetings





SEATING CONCEPTS
SO THAT EVERYONE
IS IN THE FRONT ROW
ALL THE TIME

Open-plan row seating

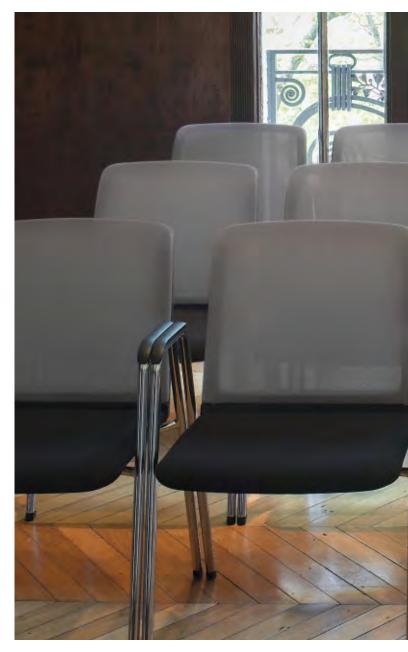






The Comforto 29 sets new standards in its price class. Not only because of its excellent design but also and above all with regard to its functional and ergonomic qualities. These include the many colour options, the choice between padded or mesh backs, frame variations with and without armrests, simple interlinking, great flexibility in arrangement and good stackability, together with innovative features such as a digital number display, for example. The Comforto 29 family of chairs offers in addition to chairs for use in lines of seating also a wide variety of office swivel chairs, visitor and discussion chairs, all with a consistent design language.





Comforto 29 | Open-plan row seating













Design: Haworth Design Studio

Product details:
Desk, task, visitor and institutional chair for offi ces, conference or seminar rooms and auditoriums, sled based: stackable up to 5 chairs,

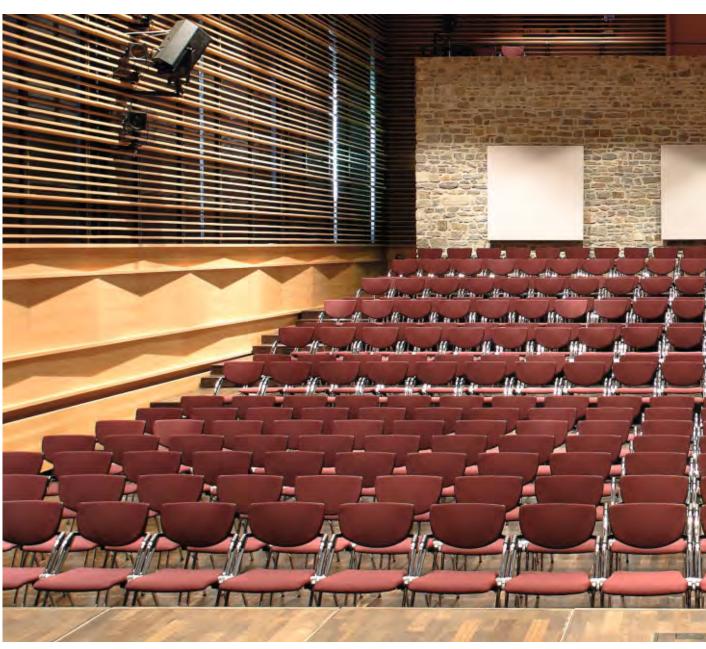
Areas of application: Congresses, meetings, seminars, training, auditoriums

4-leg: stackable up to 10 chairs

www.haworth-europe.com



The Comforto 66 public seating range was developed around comfort, safety and versatility. Each chair has its own individual armrests, flip-up seats ensure ease of access and a well proportioned backrest provides comfort.



Comforto 66 | Open-plan row seating







Open-plan row seating | Comforto 66

Design: Giancarlo Piretti

Product details:
Meeting and row seating with ganging connector

Areas of application: Congresses, meetings, seminars, training, auditoriums

SUSTAINABILITY: ALL PRODUCTS FROM HAWORTH ARE DESIGNED FOR LONG-TERM USE AND MEET THE

TOUGHEST STANDARDS
FOR SAFETY
AND QUALITY

Sustainable actions are part of our company culture. That is why we see ourselves as responsible for our products over a lifetime. Beginning with product development and continuing with the optimisation of material use and the manufacturing process, right up to environmentally-friendly and energy-saving packaging and logistics. Beyond that, right up to sustainable and resource-saving revitalisation or recycling.









AT HAWORTH OUR VISION IS TO CREATE BEAUTIFUL,

EFFECTIVE AND ADAPTABLE WORKSPACES



Haworth is a global market leader in the design and production of office worlds that can be easily integrated into all organisational environments. Moreover, all our products can be easily adapted to suit the changing work environments in which they are used. This ensures our customers enjoy long-time use of our products and an outstanding return on investment. Through our products, services and knowledge we strive to provide each of our customers with a tailored interior that enhances their business, stirs the spirits of their employees and at the same time sustains our planet. That's what we mean by beautiful, effective and adaptable workspaces.



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